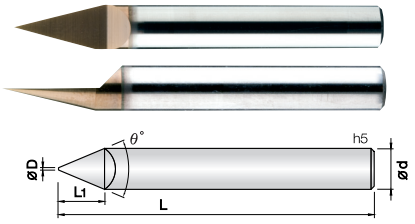
1STE

1 Flute Straight Flute Taper End Mills
1날 직선 날 테이퍼 엔드밀



- **HRc50이하의 고경도강, 프리하든강, 공구강, 주철 등 피삭재 가공**
- 실리콘계 코팅(Si) 처리하여 내마모성이 우수합니다.
- 직선날 타입 1날을 적용하여 조각NC 작업에 적합니다.
- 다양한 날경의 적용으로 조각 작업시 효율성을 최대화 하였습니다.

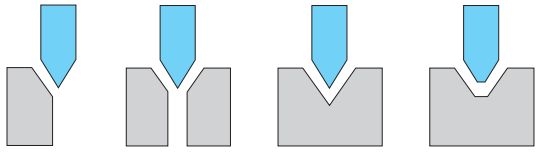
- **Endmills for various work materials, hardened steel, pre-hardened steel, tool steel and cast iron.**
- Good wear resistance by Si-based PVD coating.
- Optimum for NC engraving by straight type one edge.
- Maximize engraving efficiency by various edge diameter.

D Size	D Tolerance
ø0	+0.05~ −0mm
ø0.1 ~ 0.2	+0~ −0.02mm

단위 : mm

Order Number	날경 Diameter D	각도 Angle θ	날장 Length of cut L1	전장 Overall Length L	생크 Shank Dia d	비고
1STE 000 200 S04	0	20°	5	40	4	
1STE 000 300 S04	0	30°	5	40	4	
1STE 000 200 S06	0	20°	5	50	6	
1STE 000 300 S06	0	30°	5	50	6	
1STE 001 200 S04	0.1	20°	5	40	4	
1STE 001 300 S04	0.1	30°	5	40	4	
1STE 001 200 S06	0.1	20°	5	50	6	
1STE 001 300 S06	0.1	30°	5	50	6	
1STE 0015 200 S04	0.15	20°	5	40	4	
1STE 0015 300 S04	0.15	30°	5	40	4	
1STE 0015 200 S06	0.15	20°	5	50	6	
1STE 0015 300 S06	0.15	30°	5	50	6	
1STE 002 200 S04	0.2	20°	5	40	4	
1STE 002 300 S04	0.2	30°	5	40	4	
1STE 002 200 S06	0.2	20°	5	50	6	
1STE 002 300 S06	0.2	30°	5	50	6	

■ 가공 형상에 따른 절삭가능 여부
Available Cutting Shape



가능 (O) 가능 (O) 가능 (O) 가능 (O)